PETERMANN-TECHNIK GmbH Lechwiesenstr. 13 • D-86899 • Landsberg am Lech Tel: +49/8191/305395 • Fax: +49/8191/305397 info@petermann-technik.com • www.petermann-technik.com



## SMD QUARTZ CRYSTAL SPECIFICATION

SERIES "SMD02016/4 24.000 MHZ 10/20/-40+85/8PF"

#### **FEATURES**

- + New ultra compact top seller SMD-Crystal in ceramic package
- + High reliability for low cost
- + Our top quality promise / depth of production:

Only use of crystal blanks from our in-house production Excellent product features guaranteed by multiple 100% tests 100% quality monitoring from crystal raw material to the end product



#### **GENERAL DATA**

| PARAMETERS                   | PRODUCT FEATURES AND CONDITIONS                      |
|------------------------------|--|
| SMD-CRYSTAL SERIES           | SMD02016/4   |
| PACKAGE HEIGHT               | 0.55 mm max.   |
| FREQUENCY                    | 24.000 MHz   |
| MODE OF VIBRATION            | AT-FUNDAMENTAL                                       |
| EQUIVALENT SERIES RESISTANCE | 60 Ω max.  |
| FREQUENCY TOLERANCES AT 25°C | ±10 ppm  |
| LOAD CAPACITANCE (CL)        | 8 pF   |
| WORKING TEMPERATURE RANGE    | -40/+85°C  |
| TEMPERATURE STABILITY        | ±20 ppm over -40/+85°C (referred to +25°C)           |
| SHUNT CAPACITANCE (Co)       | 1 pF max.  |
| AGING                        | ±2 ppm after first year, ±10 ppm max. after 10 years |
| DRIVE LEVEL                  | 100 μW typ. / 200 μW max.                            |
| INSULATION RESISTANCE        | >500 MΩ DC/100V ±15V                                 |
| STORAGE TEMPERATURE          | -55/+125°C   |
| DELIVERY FORM                | Tape & Reel (3.000 pcs)                              |
| RoHS                         | Lead free and RoHS compliant                         |
| SOLDERING CONDITION          | See reflow solder profile                            |
| MARKING                      | Line 1 = 224WX2<br>Line 2 = xxxx (xxxx = date code)  |
| ORDERING CODE                | SMD02016/4 24.000 MHz 10/20/-40+85/8pF               |
| CUSTOMER P/N                 |  |
| PETERMANN-TECHNIK P/N        | QEU9310116   |
|                              |  |

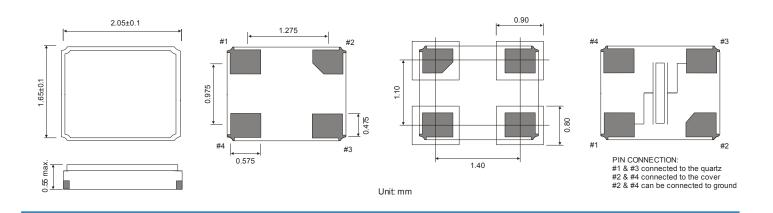
#### Note:

- 1. The reference temperature for all specified values and tests is +25°C.
- 2. Do not use cleaning baths operating at ultrasonic frequencies or ultrasonic welding processes.

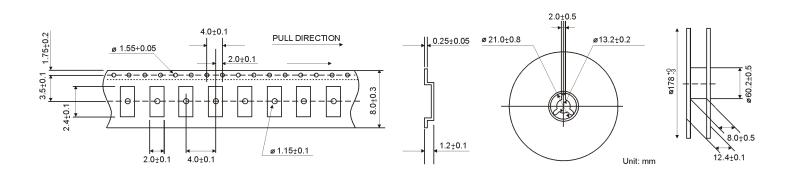




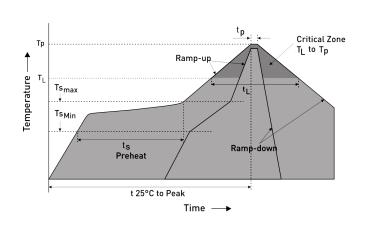
#### **DIMENSIONS**



#### **REEL SPECIFICATION**



### **REFLOW SOLDER PROFILE**



| IPC/JEDEC Standard                  | IPC/JEDEC J-STD-020 |
|-------------------------------------|---------------------|
| Moisture Sensitivity Level          | Level 1             |
| TS MAX to TL (Ramp-up Rate)         | 3°C/second Maximum  |
| Preheat                             |                     |
| - Temperature Minimum (TS MIN)      | 150°C               |
| - Temperature Typical (TS TYP)      | 175°C               |
| - Temperature Maximum (TS MAX)      | 200°C               |
| - Time (tS)                         | 60 - 180 seconds    |
| Ramp-up Rate (TL to TP)             | 3°C/second Maximum  |
| Time Maintained Above:              |                     |
| - Temperature (TL)                  | 217°C               |
| - Time (TL)                         | 60 - 150 seconds    |
| Peak Temperature (TP)               | 265°C Maximum       |
| Target Peak Temperature (TP Target) | 255°C               |
| Time within 5°C of actual peak (tP) | 20- 40 seconds      |
| Max. Number of Reflow Cycles        | 2                   |
| Ramp-down Rate                      | 6°C/second Maximum  |
| Time 25°C to Peak Temperature (t)   | 8 minutes Maximum   |

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# PREMIUM QUALITY BY PETERMANN-TECHNIK



OUR COMPANY IS CERTIFIED ACCORDING TO ISO 9001:2015 AND 14001:2015

THIS IS FOR YOU TO ENSURE THAT THE PRINCIPLES OF QUALITY MANAGEMENT ARE FULLY IMPLEMENTED IN OUR QUALITY MANAGEMENT SYSTEM AND QUALITY CONTROL METHODS ALSO DOMINATE OUR QUALITY STANDARDS.